

Appl. No. 10/099,654  
Amdt. Dated March 30, 2004  
Reply to Office Action of Dec. 30, 2004

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims of in the application:

**Listing of Claims:**

1. (Currently Amended) A head for a putter, the head including a striking face having markings formed on a part of the striking face, the markings being of micron size, curvilinear, ~~and non-concentric,~~ and of constant radius.
2. (Currently Amended) A head for a putter according to claim 1 wherein the markings have a depth of 0.05mm to 0.1mm ~~50 microns.~~
3. (Original) A head for a putter according to claim 2 wherein the markings are V shaped grooves having a pitch of 0.7mm.
4. (Cancelled)
5. (Currently Amended) A head for a putter according to claim 1 wherein the markings are formed on an ~~elongate~~ elongated cylindrical insert ~~locates~~ located within a closed cavity formed within the head.
6. (Original) A head for a putter according to claim 5 wherein the insert is spaced from the head by resilient means ~~of thereby forming~~ a clearance space between the insert and the head.
7. (Original) A head for a putter according to claim 6 wherein the insert is made from bar stock material.

8. (Original) A head for a putter according to claim 6 wherein the insert is made from as cast material.
9. (Currently Amended) A head for a putter according to claim 7 wherein the insert has a front face, the front face only being ~~machines~~machined from either the bar stock or as cast material.
10. (Cancelled)
11. (Cancelled)
12. (Original) A head for a putter according to claim 5 wherein the insert defines the sweet spot of the putter.
13. (Cancelled)
14. (Original) An insert for a putter head, the insert having markings formed on a face thereof, the markings being of micron size.
15. (Currently Amended) An insert for a putter head according to claim 14 wherein the markings have a depth of 0.05mm to 0.1mm ~~50 microns~~.
16. (Currently Amended) An insert for a putter head according to claim 14 wherein the markings are curvilinear, ~~and non-concentric,~~ and of constant radius.
17. (Cancelled)

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18. (Previously Presented) A head for a putter according to claim 8 wherein the insert has a front face, the front face only being machined from either the bar stock or as cast material.